

APC Products Limited

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APC-3 PRODUCT SPECIFICATION 9-3

DESCRIPTION	APC-3 PLASTIC PAIL CLOSURE	
PART NUMBERS	APC- 3	
PART DRAWINGS	AD9-3.2 Rev 3	APC-3 Plastic Pail Closure
	AD9-3.3 Rev 6	APC-3 Closure Assembly & Cover Opening
CLOSURE SIZE	27 mm (1.0 inch) neck thread diameter 44 mm (1.8 inch) body height extended	
COVER OPENING	49 mm (1.93 inch) cover opening diameter	
	AD9-3.3 Rev 5	APC- 3 Closure Assembly & Cover Opening
CLOSURE WEIGHT	15 Grams +/- 1	
MATERIAL & COLOR	FDA approved virgin resins	
	CAP – high density polyethylene, white	
	BODY – EVA co-polymer low density polyethylene, natural	
TAMPER EVIDENCE	CAP – 4 tabs must be broken to lift 2 bails	
	BODY – internal diaphragm with pull ring molded into spout	
INSTALLATION	Press fit into warm or cold molded plastic covers – sharply undercut recess molded into closure for better fit and hold – no welding or secondary operations required	
PERFORMANCE *	Hydrostatic leak test target: 30 cm (12 inch) water column for 1 hour	
APPLICATION *	The closure is designed for packaging edible oils and similar non-hazardous products in plastic pails. Do not use for hot fill applications.	
CONTROL OF CHANGE	Specifications are subject to change. APC-3 buyers on record will be notified.	

* These product specifications are intended as a guide only. Closures are manufactured under an ISO 9001:2015 management program. Sample closures are available for product testing. It is the responsibility of the buyer and filler to ensure the closure meets the product compatibility and performance requirements for both regulated and non-regulated packaging applications.