

APC Products Limited

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APC-25 PRODUCT SPECIFICATION

DESCRIPTION	APC-25 PLASTIC PAIL CLOSURE
PART NUMBER	APC-25
PART DRAWING	AD9-2.2 Rev 7 APC-25 Plastic Pail Closure
CLOSURE SIZE	38 mm (1.5 inch) neck thread diameter, 6 threads per inch 44 mm (1.8 inch) body height extended
COVER OPENING	2.56 inch (65 mm) cover beaded rim outside diameter 0.24 to 0.28 inch cover bead height See AD9-2.4 Rev 5 APC-25 & APC-4L Cover Opening drawing
CLOSURE WEIGHT	27 Grams +/- 1
MATERIAL & COLOR	FDA approved virgin resins CAP – high density polyethylene, white BODY – EVA co-polymer low density polyethylene, natural
TAMPER EVIDENCE	CAP – 4 tabs must be broken to lift 2 bails BODY – internal diaphragm with pull ring molded into spout
INSTALLATION	Use installation press to fit onto warm or cold molded plastic covers Step # 1 – installation press forces cover beaded rim into closure body channel Step # 2 – the lock ring is pushed off the cap and into locking position around the closure body See APC web site www.pailclosures.com / installation
PERFORMANCE *	Hydrostatic leak test target: 30 kPa (4.5 psi) water for 30 minutes
APPLICATION *	The closure is designed for UN Packing Group II and III applications up to 30 kPa subject to performance and product compatibility testing. Do not use for hot fill applications or UN Packing Group I applications.
CONTROL OF CHANGE	Specifications are subject to change. APC-25 buyers on record will be notified.

* These product specifications are intended as a guide only. Closures are manufactured under an ISO 9001:2015 management program. Sample closures are available for product testing. It is the responsibility of the buyer and filler to ensure the closure meets the product compatibility and performance requirements for both regulated and non-regulated packaging applications.