

APC Products Limited

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APC-1-MV PRODUCT SPECIFICATION 9-1-MV

DESCRIPTION	APC-1-MV JANITORIAL PAIL CLOSURE
PART NUMBERS	APC-125-MV for 6 mm minimum cover bead height (standard part)
PART DRAWINGS	AD9-1-MV Rev 7 APC-125-MV Janitorial Pail Closure
CLOSURE SIZE	38 mm (1.5 inch) neck thread diameter 44 mm (1.8 inch) body height extended
COVER OPENING	65 mm (2.56 inch) cover beaded rim outside diameter AD9-2.4 Rev 3 APC-1, APC-2 & APC-4 Cover Opening
CLOSURE WEIGHT	30 Grams +/- 1
MATERIAL & COLOR	FDA approved virgin resins CAP and BAFFLE – high density polyethylene, white color BODY – EVA co-polymer low density polyethylene, natural
TAMPER EVIDENCE	CAP – 4 tabs must be broken to lift 2 bails BODY – internal diaphragm with pull ring molded into spout
INSTALLATION	Same as APC-2 closure
PERFORMANCE *	Hydrostatic leak test target: 30 kPa (4.5 psi) water for 30 minutes. Microporous PTFE vent acts as a filter which passes gas but blocks liquid, and should be sealed to perform the hydrostatic leak test.
PTFE COMPATIBILITY	Testing must be done to determine if packaged product is compatible with the PTFE microporous membrane vent. Adverse effects may include blocking of vent holes or wetting through. The APC-1 baffle acts as an inner “splash guard” to improve the performance of the PTFE vent.
APPLICATION *	The closure is designed for UN Packing Group II and III applications up to 30 kPa subject to performance and product compatibility testing. Do not use for hot fill applications or UN Packing Group I applications.
CONTROL OF CHANGE	Specifications are subject to change. APC-1-MV buyers on record will be notified. Product is color coded with green labels on boxes.

* These product specifications are intended as a guide only. Closures are manufactured under a TS16949 quality program. Sample closures are available for product testing. It is the responsibility of the buyer and filler to ensure the closure meets the product compatibility and performance requirements for both regulated and non-regulated packaging applications.